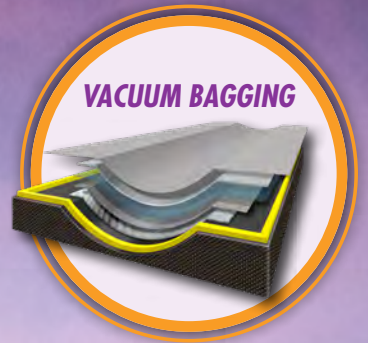


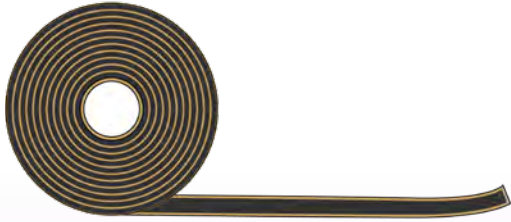


ADVANCED COMPOSITES SEALANT TAPES



Aerospace
Vacuum Bag Sealants

ITW Polymers Sealants North America



TACKY TAPE® SM5126

Advantages: Ideal for oven or autoclave. Remains thermally stable. Tenacious adhesion to nylon films and tool surfaces.

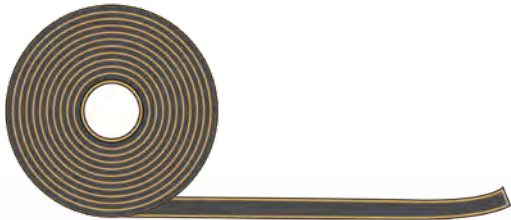
- Temperature Range: Up to 450°F (23°C)
- Shelf Life: 1 year
- Color: Gray



TACKY TAPE® SM5127

Advantages: Excellent performance where post cure cycles are required. Ideal choice with composite tooling.

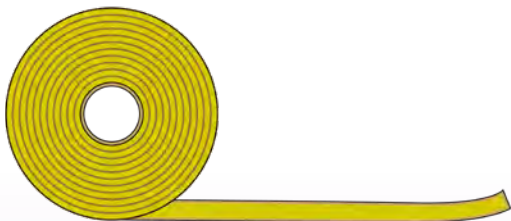
- Temperature Range: Room temp – 400°F (204°C)
- Shelf Life: 1 year
- Color: Charcoal Gray



TACKY TAPE® SM5130

Advantages: Adheres to nylon and PVC films. Good adhesion to all tool surfaces, yet strips cleanly.

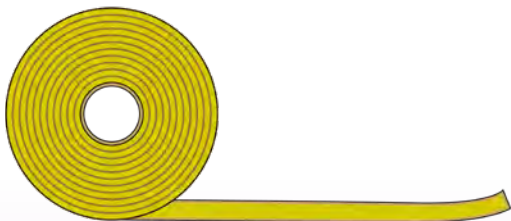
- Temperature Range: Room temp – 400°F (204°C)
- Shelf Life: 1 year
- Color: Light Gray



TACKY TAPE® SM5142

Advantages: Aggressive initial tack with clean strip from tool surface leaving no residue. Maintains adhesion during low temperature cycling.

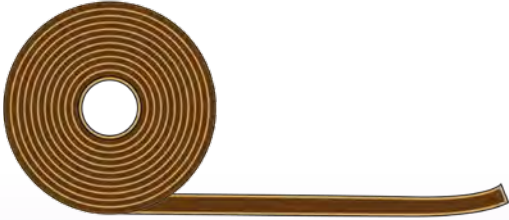
- Temperature Range: Room temp – 400°F (204°C)
- Shelf Life: 1 year
- Color: Yellow



TACKY TAPE® SM5143

Advantages: Good adhesion to various films and tool surfaces. Can survive multiple debulking cycles. Ideal for turbine blade manufacturing.

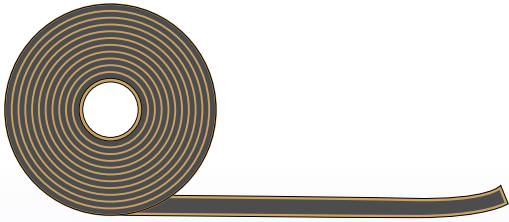
- Temperature Range: Room temp – 425°F (218°C)
- Shelf Life: 1 year
- Color: Yellow



TACKY TAPE® SM5160

Advantages: Ultra high temperature tape. Tenacious adhesion to polyimide films and tool surfaces. Thermally stable.

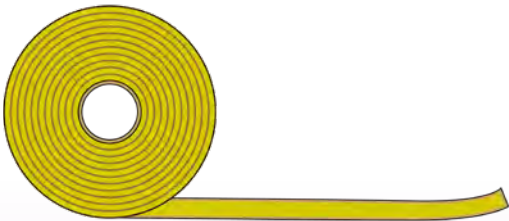
- Temperature: 750°F (399°C)
- Shelf Life: 1 year
- Color: Brown



TACKY TAPE® SM7191

Advantages: Ideal for oven or autoclave. Good adhesion to various films and tool surfaces. Good debulking characteristics.

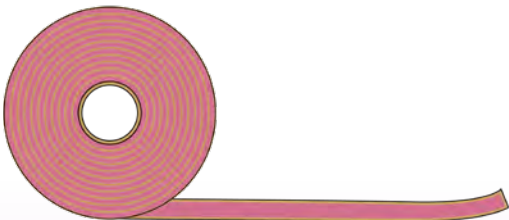
- Temperature Range: 250°F (121°C) – 375°F (191°C)
- Shelf Life: 1 year
- Color: Gray



TACKY TAPE® SM5144

Advantages: Strong initial tack. Maintains an air-tight seal throughout the cure cycle. Strips cleanly from the tool surface.

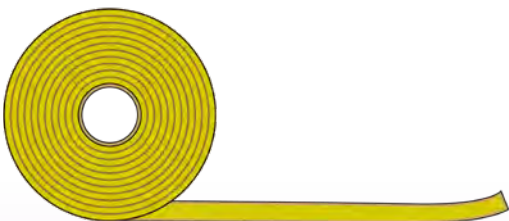
- Temperature Range: Room temp – 425°F (218°C)
- Shelf Life: 1 year
- Color: Yellow



TACKY TAPE® SM9151

Advantages: Color changes from pink to dark maroon after cure. Great for low and high temperature curing. Good adhesion to both films and tool surfaces.

- Temperature Range: Room temp – 425°F (218°C)
- Shelf Life: 1 year
- Color: Pink



TACKY TAPE® SM5153

Advantages: Out performs all tapes in its class. Great initial tack. Strips cleanly from the tool. No residue for minimal cleanup.

- Temperature Range: Room temp – 400°F (204°C)
- Shelf Life: 1 year
- Color: Yellow

TACKY TAPE® Aerospace Vacuum Bag Sealants

Selector Chart

		SM5126	SM5127	SM5130	SM5142	SM5143	SM5160	SM7191	SM5144	SM9151	SM5153
TOOL/PLATEN	Aluminum	●	●	●	●	●	●	●	●	●	●
	Composite	●	●	●	●	●	●	●	●	●	●
	Invar	●	●	●	●	●	●	●	●	●	●
	Stainless Steel	●	●	●	●	●	●	●	●	●	●
	Steel	●	●	●	●	●	●	●	●	●	●
PROCESS USED	Debulking / Compacting	●	●	●	●	●		●	●	●	●
	Envelope Bag	●	●	●	●	●	●	●	●	●	●
	Resin Dam	●	●	●	●	●	●	●	●	●	●
	Pressure Strip				●	●			●	●	
FILM TYPE (MAX. TEMP)	NYLON (450 °F/232 °C)	●	●	●	●	●	●	●	●	●	●
	PVC (140 °F/60 °C)	●	●	●		●			●	●	●
	Polyimide (800 °F/427 °C)						●				
	Silicone Blanket (500 °F/260 °C)	●				●			●	●	

All tapes listed in the Selector Chart will perform satisfactorily from ambient to cure temperatures as indicated. Please review TDS for additional properties and performance information.



ITW Polymers Sealants North America

www.itwsealants.com

111 S. Nursery Road, Irving, TX 75060

TEL: 1.800.878.7876 FAX: 972.554.3939