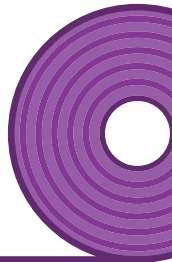




**The Future
of Aerospace
Starts With a
Reliable Seal.**





From Prototype to Production Parts

Regardless of your process, Tacky Tape goes on easily, adheres reliably and strips cleanly.



SPECIFIED AND PREFERRED BY LEADING OEMS



USER-FRIENDLY; EASY TO APPLY



COVERS A RANGE OF TEMPERATURES



SHELF-STABLE

Anything less simply won't fly.

Tacky Tape is the original vacuum sealant tape and has been the go-to choice of leading aerospace OEMs for nearly 60 years. No matter the temperature or tooling, trust Tacky Tape to deliver a reliable seal.



Any tool. Any temperature. Always Tacky Tape.



SM5126

ADVANTAGES: Ideal for oven or autoclave. Remains thermally stable. Tenacious adhesion to nylon films and tool surfaces.

TEMPERATURE RANGE: Up to 450°F (232°C)

COLOR: Gray



SM5127

ADVANTAGES: Excellent performance where post-cure cycles are required. Ideal choice with composite tooling.

TEMPERATURE RANGE: Room temp – 400°F (204°C)

COLOR: Charcoal Gray



SM5130

ADVANTAGES: Adheres to nylon and PVC films. Good adhesion to all tool surfaces, yet strips cleanly.

TEMPERATURE RANGE: Room temp – 400°F (204°C)

COLOR: Light Gray



SM5142

ADVANTAGES: Aggressive initial tack with clean strip from tool surface leaving no residue. Maintains adhesion during low-temperature cycling.

TEMPERATURE RANGE: Room temp – 400°F (204°C)

COLOR: Yellow



SM5143

ADVANTAGES: Good adhesion to various films and tool surfaces. Can survive multiple debulking cycles. Ideal for turbine blade manufacturing.

TEMPERATURE RANGE: Room temp – 425°F (218°C)

COLOR: Yellow



SM5160

ADVANTAGES: Ultra high-temperature tape. Tenacious adhesion to polyimide films and tool surfaces. Thermally stable.

TEMPERATURE RANGE: Room temp – 750°F (399°C).

COLOR: Brown



SM7191

ADVANTAGES: Ideal for oven or autoclave. Good adhesion to various films and tool surfaces. Good debulking characteristics.

TEMPERATURE RANGE: Room temp – 400°F (204°C)

COLOR: Gray



SM5144

ADVANTAGES: Strong initial tack. Maintains an air-tight seal throughout the cure cycle. Strips cleanly from the tool surface.

TEMPERATURE RANGE: Room temp – 425°F (218°C)

COLOR: Yellow



SM9151

ADVANTAGES: Color changes from pink to dark maroon after cure. Great for low- and high-temperature curing. Good adhesion to both films and tool surfaces.

TEMPERATURE RANGE: Room temp – 425°F (218°C)

COLOR: Pink



SM5153

ADVANTAGES: Outperforms all tapes in its class. Great initial tack. Strips cleanly from the tool. No residue for minimal cleanup.

TEMPERATURE RANGE: Room temp – 400°F (204°C)

COLOR: Yellow

Proven options for a range of applications.



		SM5126	SM5127	SM5130	SM5142
TOOL/PLATEN	Aluminum	•	•	•	•
	Composite	•	•	•	•
	Invar	•	•	•	•
	Stainless Steel	•	•	•	•
	Steel	•	•	•	•
PROCESS USED	Debulking/ Compacting	•	•	•	•
	Envelope Bag	•	•	•	•
	Resin Dam	•	•	•	•
	Pressure Strip				•
FILM TYPE (MAX. TEMP)	Nylon (450°F/232°C)	•	•	•	•
	PVC (140°F/60°C)	•	•	•	
	Polyimide (800°F/427°C)				
	Silicone Blanket (500°F/260°C)	•			

	SM5143	SM5160	SM7191	SM5144	SM9151	SM5153
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Tacky Tape
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TackyTape.com

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