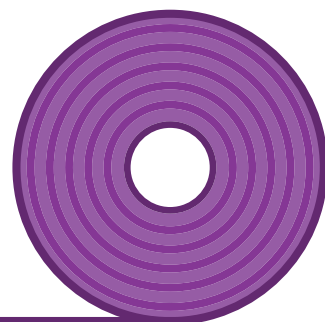




**The Future  
of Composites  
Starts With a  
Reliable Seal.**



# From Prototype to Production Parts

Regardless of your process, Tacky Tape goes on easily, adheres reliably and strips cleanly.

## The original vacuum sealant tape.

Tacky Tape is the original vacuum sealant tape and has been the go-to choice of leading aerospace OEMs for nearly 60 years. No matter the temperature or tooling, trust Tacky Tape to deliver a reliable seal.



SPECIFIED AND PREFERRED  
BY LEADING OEMS



USER-FRIENDLY;  
EASY TO APPLY



COVERS A RANGE  
OF TEMPERATURES



SHELF-STABLE

## Proven options for a range of applications.



		SM5126	SM5127	SM5130	SM5142	SM5143	SM5160	SM7191	SM5144	SM9151	SM5153	SM5190
TOOL/PLATEN	Aluminum	•	•	•	•	•	•	•	•	•	•	•
	Composite	•	•	•	•	•	•	•	•	•	•	•
	Invar	•	•	•	•	•	•	•	•	•	•	•
	Stainless Steel	•	•	•	•	•	•	•	•	•	•	•
	Steel	•	•	•	•	•	•	•	•	•	•	•
PROCESS USED	Debulking/ Compacting	•	•	•	•	•	•	•	•	•	•	•
	Envelope Bag	•	•	•	•	•	•	•	•	•	•	•
	Resin Dam	•	•	•	•	•	•	•	•	•	•	•
	Pressure Strip				•	•	•	•	•	•	•	•
FILM TYPE (MAX. TEMP)	Nylon (450°F/232°C)	•	•	•	•	•	•	•	•	•	•	•
	PVC (140°F/60°C)	•	•	•		•			•	•	•	•
	Polyimide (800°F/427°C)						•					
	Silicone Blanket (500°F/260°C)	•				•			•	•		



# Any tool. Any temperature.

## Always Tacky Tape.



### SM5126

**ADVANTAGES:** Ideal for oven or autoclave. Remains thermally stable. Tenacious adhesion to nylon films and tool surfaces.

**TEMPERATURE RANGE:**  
Up to 450°F (232°C)

**COLOR:** Gray



### SM5127

**ADVANTAGES:** Excellent performance where post-cure cycles are required. Ideal choice with composite tooling.

**TEMPERATURE RANGE:**  
Room temp – 400°F (204°C)

**COLOR:** Charcoal Gray



### SM5130

**ADVANTAGES:** Adheres to nylon and PVC films. Good adhesion to all tool surfaces, yet strips cleanly.

**TEMPERATURE RANGE:**  
Room temp – 400°F (204°C)

**COLOR:** Light Gray



### SM5142

**ADVANTAGES:** Aggressive initial tack with clean strip from tool surface leaving no residue. Maintains adhesion during low-temperature cycling.

**TEMPERATURE RANGE:**  
Room temp – 400°F (204°C)

**COLOR:** Yellow



### SM5143

**ADVANTAGES:** Good adhesion to various films and tool surfaces. Can survive multiple debulking cycles. Ideal for turbine blade manufacturing.

**TEMPERATURE RANGE:**  
Room temp – 425°F (218°C)

**COLOR:** Yellow



### SM5190

**ADVANTAGES:** Excellent for multiple debulking cycles without reapplication. Ideal for low temperature applications. Good resistance to styrene and epoxy-based resins.

**TEMPERATURE RANGE:**  
Room temp – 300°F (150°C)

**COLOR:** Black



### SM5160

**ADVANTAGES:** Ultra high-temperature tape. Tenacious adhesion to polyimide films and tool surfaces. Thermally stable.

**TEMPERATURE RANGE:**  
Room temp – 750°F (399°C)

**COLOR:** Brown



### SM7191

**ADVANTAGES:** Ideal for oven or autoclave. Good adhesion to various films and tool surfaces. Good debulking characteristics.

**TEMPERATURE RANGE:**  
Room temp – 400°F (204°C)

**COLOR:** Gray



### SM5144

**ADVANTAGES:** Strong initial tack. Maintains an air-tight seal throughout the cure cycle. Strips cleanly from the tool surface.

**TEMPERATURE RANGE:**  
Room temp – 425°F (218°C)

**COLOR:** Yellow



### SM9151

**ADVANTAGES:** Color changes from pink to dark maroon after cure. Great for low- and high-temperature curing. Good adhesion to both films and tool surfaces.

**TEMPERATURE RANGE:**  
Room temp – 425°F (218°C)

**COLOR:** Pink



### SM5153

**ADVANTAGES:** Outperforms all tapes in its class. Great initial tack. Strips cleanly from the tool. No residue for minimal cleanup.

**TEMPERATURE RANGE:**  
Room temp – 400°F (204°C)

**COLOR:** Yellow



**Tacky Tape**

Toll Free: 800-878-7876

[TackyTape.com](https://TackyTape.com)

Copyright © 2025 HOLCIM. All rights reserved.  
Tacky Tape is a brand of Holcim Solutions and Products US LLC.

