TACKY TAPE®
BUTYL (PIB) SEALANT TAPES

SM5700 TAPE SEALANT
TACKY TAPE® SM5700 is a 100% solids compound that is a blend of polyisobutylene polymer and highly crosslinked butylpolymer. It is supplied as a preformed sealant in rope form. The product can be described as a dense, tacky, rubber-like compound used for sealing and bedding vision lines and panels found in fenestration details.

SM5227 TAPE SEALANT
TACKY TAPE® SM5227 is a 100% solids, butyl tape sealant that is a highly rubbery, tacky, reinforced compound designed to form a weather-tight seal. It is easy to apply and compress during installation. It exhibits excellent application and performance characteristics over a wide temperature range and will not become brittle, crack or flow during service. It is available in various sizes supplied in ready-to-use rolls.

SM5601 TAPE SEALANT
TACKY TAPE® SM5601 is compounded from polyisobutylene and isoprene polymers. The product exhibits aggressive initial adhesion, is easily compressed, and will easily accommodate dimensional changes in a detail where movement is anticipated. Physical characteristics are maintained after exposure to ultraviolet radiation and temperature extremes. Atmospheric contamination has little to no effect on the function of these sealant tapes.

SM5127 TAPE SEALANT
TACKY TAPE® SM5127 is curing butyl sealant used in the manufacture of skylights.

FENESTRATION SEALANTS

ACRYL-R®
5504 • 5514 • 5555 • 2700 • 8500

PERMATHANE®
2100 • 7108 • 5731

FOAMSEAL®
E-Z FILL • E-Z BEND

TACKY TAPE®
5700 • 5227 • 5601 • 5127

“Products to stick with.”®

ITW Polymers Sealants North America
www.itwsealants.com • 1.800.878.7876
111 S. Nursery Road, Irving, TX 75060
TEL: 1.800.878.7876 • FAX: 972.554.3939

“Products to stick with.”®
**SM8500 ELASTOMERIC SEALANT**

ACRYL-R® SM8500 is a high performance sealant designed for exterior and interior building construction details. It is formulated from a high molecular weight acrylic latex polymer. It is non-flammable and has very low VOC. This non-stringing product is easily tooled. Excess material is easily removed with a water dampened cloth before cure. It is a single component, non-sag sealant able to withstand 50% total joint movement. It develops high adhesion to most common construction materials. These properties make it suitable for sealing a wide variety of joints between similar and dissimilar surfaces.

**ACRYL-R® BACKBEDDING & SEAM SEALER LIQUID PRODUCTS**

**SM5504 ACRYLIC SELF-LEVELING SEALANT**

ACRYL-R® SM5504 is a one component, acrylic self leveling compound designed to seal mechanically fixed joints. After solvent release, this sealant exhibits a tough ductile mass that fulfills the sealant requirements of window, door & sky-light details.

**SM5514 LOW VOC ACRYLIC SELF-LEVELING SEALANT**

ACRYL-R® SM5514 is a self-leveling, low VOC, one component, acrylic compound designed to seal mechanically fixed joints. After solvent release, this sealant exhibits a tough ductile mass that fulfills the sealant requirements of window, door & daylight details.

**SM5555 ACRYLIC ADHESIVE SEALANT**

ACRYL-R® SM5555 is a solvent release acrylic compound that exhibits excellent strength after cure. Tests indicate that this compound imparts flexibility, superior adhesion and resistance to ultraviolet and infrared radiation. Ease of application, moderate shrinkage, fast skin formation, and primerless adhesion to a wide variety of substrates makes this an excellent adhesive sealant.

**SM2700 REACTIVE ACRYLIC ADHESIVE SEALANT**

ACRYL-R® SM2700 is a VOC-free, high solids, warm applied, moisture-curing reactive acrylic adhesive sealant. It is based on ITW Polymers Sealants, Inc.’s, proprietary patented technology. The product has rapid green strength and cures to a tough, elastomeric sealant having superior adhesion, bond strength, and high elongation. This material was developed specifically for use as the prime back bedding compound for window and door assembly. These desirable characteristics are paramount when in-line assembly requires immediate physical movement of the glazed unit.

**FOAMSEAL® FRAME INSULATION**

**EZ-FILL®**

EZ-FILL® is a two component (1:1 ratio), low density, CFC free, semi-rigid polyurethane foam system that has been formulated for window extrusion foam filling applications. This system produces a soft foam-in-place product that facilitates punching and insertion operations. The EZ-Fill process improves U-Value and is condensation resistant by filling cavities from end to end and side to side.

**EZ-FILL® BENDABLE**

EZ-FILL® Bendable is a two component (3:1 ratio), low density, CFC free, semi-rigid polyurethane foam system that has been formulated for window extrusion foam filling applications. This system produces a soft foam-in-place product designed for the vinyl lineal bending process. This process eliminates the need for “snakes” or expensive foam inserts.
ACRYL-R®
BACKBEDDING & SEAM SEALER
LIQUID PRODUCTS

SM5504 ACRYLIC SELF-LEVELING SEALANT
ACRYL-R® SM5504 is a one component, acrylic self leveling compound designed to seal mechanically fixed joints. After solvent release, this sealant exhibits a tough ductile mass that fulfills the sealant requirements of window, door & skylight details.

SM5514 LOW VOC ACRYLIC SELF-LEVELING SEALANT
ACRYL-R® SM5514 is a self-leveling, low VOC, one component, acrylic compound designed to seal mechanically fixed joints. After solvent release, this sealant exhibits a tough ductile mass that fulfills the sealant requirements of window, door & skylight details.

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SM5731 SILICONE SEALANT
PERMATHANE® SM5731 Silicone is a one-component, medium modulus, non-corrosive silicone sealant designed to seal glazing details found in contemporary fenestration fabrication and installation. This neutral cure silicone exhibits excellent adhesion to PVC, aluminum, glass and a variety of painted surfaces without priming.

SM7108 POLYURETHANE SEALANT
PERMATHANE® SM7108 is a one component, gun-grade, non-sag, moisture-cure polyurethane sealant designed to skin and cure rapidly. This high performance product is designed with outstanding UV resistance and long-term durability. Excellent adhesion is obtained on a wide variety of materials.

SM2100 SILYL-MODIFIED ADHESIVE SEALANT
PERMATHANE® SM2100 is a high performance, one component moisture-cure sealant that exhibits excellent bond strength after cure. It imparts integral flexibility, superior adhesion and resistance to ultraviolet and infrared radiation. Ease of application, minimum shrinkage, fast skin formation, and primerless adhesion to most building materials and substrates make this an excellent choice for an all purpose sealant.

SM8500 ELASTOMERIC SEALANT
ACRYL-R® SM8500 is a high performance sealant designed for exterior and interior building construction details. It is formulated from a high molecular weight acrylic latex polymer. It is non-flammable and has very low VOC. This non-stringing product is easily tooled. Excess material is easily removed with a water dampened cloth before cure. It is a single component, non-sag sealant able to withstand 50% total joint movement. It develops high adhesion to most common construction materials. These properties make it suitable for sealing a wide variety of joints between similar and dissimilar surfaces.

EZ-FILL®
BENDABLE
EZ-FILL® Bendable is a two component (3:1 ratio), low density, CFC free, semi-rigid polyurethane foam system that has been formulated for window extrusion foam filling applications. This system produces a soft foam-in-place product designed for the vinyl lineal bending process. This process eliminates the need for “snakes” or expensive foam inserts.

EZ-FILL®
FRAME INSULATION
EZ-FILL® is a two component (1:1 ratio), low density, CFC free, semi-rigid polyurethane foam system that has been formulated for window extrusion foam filling applications. This system produces a soft foam-in-place product that facilitates punching and insertion operations. The EZ-Fill process improves U-Value and is condensation resistant by filling cavities from end to end and side to side.

Detailed product information, TDS and MSDS sheets are available online at www.itwsealants.com

*Products to stick with.*
ACRYL-R®
BACKBEDDING & SEAM SEALER
LIQUID PRODUCTS

SM5504 ACRYLIC SELF-LEVELING SEALANT
ACRYL-R® SM5504 is a one component, acrylic self leveling compound designed to seal mechanically fixed joints. After solvent release, this sealant exhibits a tough ductile mass that fulfills the sealant requirements of window, door & skylight details.

SM5514 LOW VOC ACRYLIC SELF-LEVELING SEALANT
ACRYL-R® SM5514 is a self-leveling, low VOC, one component, acrylic compound designed to seal mechanically fixed joints. After solvent release, this sealant exhibits a tough ductile mass that fulfills the sealant requirements of window, door & skylight details.

SM5555 ACRYLIC ADHESIVE SEALANT
ACRYL-R® SM5555 is a solvent release acrylic compound that exhibits excellent strength after cure. Tests indicate that this compound imparts flexibility, superior adhesion and resistance to ultraviolet and infrared radiation. Ease of application, moderate shrinkage, fast skin formation, and primerless adhesion to a wide variety of substrates makes this an excellent adhesive sealant.

SM2700 REACTIVE ACRYLIC ADHESIVE SEALANT
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PERMATHANE®
INSTALLATION & BACKBEDDING SEALANTS

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EZ-FILL®
FOAMSEAL®
FRAME INSULATION

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SM5227 TAPE SEALANT
TACKY TAPE® SM5227 is a 100% solids, butyl tape sealant that is a highly rubbery, tacky, reinforced compound designed to form a weather-tight seal. It is easy to apply and compress during installation. It exhibits excellent application and performance characteristics over a wide temperature range and will not become brittle, crack or flow during service. It is available in various sizes supplied in ready-to-use rolls.

SM5601 TAPE SEALANT
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SM5127 TAPE SEALANT
TACKY TAPE® SM5127 is curing butyl sealant used in the manufacture of skylights.
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